

FEE SCHEDULE



432.5556.8107

SANDBLASTING SERVICES

Description	Equipment	Rate
LE Blaster Rigs 4 Blasting Rigs	High Volume Air Compressor, Marco Blasting Machine with KwikFire 125 Remote Control System, Blasting Gun, Blasting Hose, Protective Gear & Cleaning Breathing Controller mounted on a Trailer for Mobility.	Operator \$90.00 per Hr. Sand \$14.50 p. 80 lb Bag Blaster Will Consume 4-6 Bags p. Hr.

SODA-BLASTING SERVICES

Description	Equipment	Rate
LE Soda Rig	ProBlasting Soda Blaster, CBS Blasting Pot: (2 bag capacity), #5 nozzle, blast hose, electric deadman switch (12volt), water separator, air pressure regulators, air supply hoses, Protective Gear & Cleaning Breathing Controller mounted on a Dual Axle Trailer for Mobility.	Operator \$100.00 per Hr. Soda \$30.50 p. 50 lb Bag Blaster Will Consume 1-2 Bags p. Hr.

PAINTING & COATING SERVICES

Description	Equipment	Rate
LE Painting & Coating Equip.	Binks Gemini Diaphragm Pump, Mach SL-1 Coating Gun and Hoses for high volume Coating. Binks ASME Paint Pot and Binks Painting Guns.	Operator \$90.00 per Hr. Material Cost Plus 12%

WELDING AND FABRICATION SERVICES

Description	Equipment	Rate
LE Fab Rigs 2 Fab Rigs	Trailer Mounted for On-Site Service; Stick/Mig Welder, Cutting Torch, Plasma Cutter, Pipe Stands, Chop Saw, Grinders, Air Compressor, Air Tools & Misc. Hand Tools.	Operator \$95.00 per Hr.

SALES

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OPERATIONS

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Fire Tube, Heater Treater & Tank Coating

Description	Service and Material	Size	Cost
Fire Tube Coating	Sandblast & Coat; Freecom 750	4'	\$525.00
		6'	\$600.00
		8'	\$625.00
		10'	\$675.00

Description	Service	Size	Cost/Cole Tar	Cost/Flake Line
Heater Treater	Sandblasting and Coating Water Section	4'	\$1,100.00	\$1,500.00
		6'	\$1,500.00	\$1,700.00

Description	Service	Size	Cost/Cole Tar	Cost/Flake Line
Tank Coating	Sandblasting and Coating—Bottom 18"	210	\$1,100.00	\$1,600.00
		300	\$1,300.00	\$1,800.00
		500	\$1,500.00	\$2,100.00
		1000	By quote	By quote

Description	Service	Size	Cost/Cole Tar	Cost/Flake Line
Tank Coating	Sandblasting and Coating—Top to Bottom	210	\$3,000.00	\$3,250.00
		300	\$3,200.00	\$3,400.00
		500	\$3,375.00	\$3,600.00
		1000	\$5,400.00	\$7,250.00

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